

# Euro Birch

## Grading Information



CATEGORY OF DEFECTS	AMOUNT OF ALLOWED DEFECTS			
	B GRADE	BB GRADE	CP GRADE	C GRADE
<b>PIN KNOTS LIGHT</b>	Allowed, not more than 3 per m <sup>2</sup>	Allowed		
<b>SOUND INTERGROWN KNOTS (LIGHT COLOR ONLY)</b>	Allowed up to an individual maximum diameter of 15mm with total quantity not more than 5 per m <sup>2</sup>	Allowed up to an individual maximum diameter of 25mm with total quantity not more than 10 per m <sup>2</sup>	Allowed	Allowed
<b>OTHER KNOTS AND KNOT HOLES</b>	Dark knots not allowed	Allowed up to an individual maximum diameter of 6mm with total quantity not more than 6 per m <sup>2</sup> ; total number of knots should not exceed 10 per m <sup>2</sup>	Allowed up to an individual maximum diameter of 6mm with total quantity not more than 6 per m <sup>2</sup> ; total number of knots should not exceed 10 per m <sup>2</sup>	Allowed up to an individual maximum diameter of 40mm
<b>REPAIRED DEFECTS (INSERTS)</b>	Not allowed	Not more than 8 pieces per 1 m <sup>2</sup> of surface	Allowed	Allowed
<b>DOUBLE INSERTS</b>	Not allowed	Not allowed	Allowed	Allowed
<b>CLOSE SPLITS</b>	Allowed up to an individual maximum length of 100mm and in number, up to 1 per one panel's running meter	Allowed up to an individual maximum length of 200mm and in number, up to 2 per one panel's running meter	Allowed	Allowed
<b>OPEN SPLITS</b>	Not allowed	Allowed up to an individual maximum length of 200mm, maximum width of 2mm, and in number, up to 2 per one panel's running meter	Allowed up to an individual maximum length of 600mm, maximum width of 5mm, and in number, up to 5 per one panel's running meter	Allowed up to an individual maximum width up to 10mm
<b>IRREGULARITIES IN THE STRUCTURE OF THE WOOD</b>	Allowed	Allowed	Allowed	Allowed
<b>HEARTH AND DISCOLORATION</b>	Not allowed	Allowed up to 30% of surface	Allowed	Allowed
<b>DEFECTS AT THE EDGES DUE TO SANDING OR SAWING</b>	Not allowed	Allowed up to 4mm from edge	Allowed up to 4mm from edge	Allowed up to 5mm from edge
<b>GLUE PENETRATION</b>	Not allowed	Allowed up to 2% of surface	Allowed up to 5% of surface	Allowed
<b>SANDING TROUGH</b>	Not allowed	Not allowed	Not allowed	Allowed
<b>INNER PLYS VENEER OVERLAPPING</b>	Not allowed	Allowed up to an individual maximum length of 100mm and in number, up to 1 per one panel's running meter	Allowed up to an individual maximum length of 200mm and in number, up to 2 per one panel's running meter	Allowed
<b>HOLLOWS, BUMPS, IMPRINTS, ROUGHNESS</b>			Allowed, but slight, within the panels thickness tolerance	Allowed

Based on availability, USply reserves the right to substitute product that may vary in species, core, country of origin, and/or other specifications.